

Protection, beauty and efficiency in your choice of finishes

# RUBBOL® WF 33XX RANGE

**sikkens**  
WOOD COATINGS

*Passion for wood*



**AkzoNobel**

# RUBBOL® WF 33xx range

The RUBBOL® WF 33xx range from Sikkens Wood Coatings delivers endless possibilities from a single platform.

This versatile range of opaque, waterborne single pack top coats for wooden joinery, doors and cladding provides excellent application properties, flow and hiding power – as well as premium levelling and excellent blocking resistance.

Available in satin, semi matt and semi gloss finishes, RUBBOL® WF 33xx products deliver a high quality surface and a great look and feel to any wooden doors, joinery or cladding. They also provide the best-ever protection, ensuring an extended lifetime and superb appearance.

In this brochure, you'll find full details about the complete RUBBOL® WF 33xx range – including RUBBOL® WF 3310, RUBBOL® WF 3311, RUBBOL® WF 3300 and RUBBOL® WF 3301.

If you are looking to achieve premium results with lower costs and less rework, the RUBBOL® WF 33xx range will help you fulfil your ambitions.

## Content

### RUBBOL® WF 3300

04–05



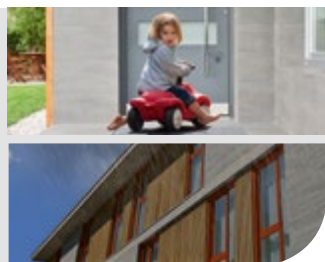
### RUBBOL® WF 3310

06–07



### RUBBOL® WF 3301 & RUBBOL® WF 3311

08–09



### Product applications & AkzoNobel colour system

10–11



# NEW NAMING CONVENTION

To support our continued investment in the Sikken's Wood Coatings brand, we have developed a new naming convention for all new products. The new naming convention retains aspects of the current convention, like platform and product type. In addition, we have introduced two new aspects: application method and gloss level. One of the significant benefits is to simplify our numbering architecture and keep a logical link between all products in a product family, instead of having a completely new name for only a small change in a product, like a change in gloss or application method.

NEW Coatings Code-System						OLD Coatings Code-System	
Example: RUBBOL® WF 3XXX - YY - ZZ						Example: CETOL® WF 1XX	
<b>Platform</b>		<b>Product type - XXX</b>	<b>Application Method - YY*</b>	<b>Gloss Level ZZ</b>	<b>GU 60°</b>	<b>Platform</b>	<b>Product type - XX</b>
S Solventborne	1000	Opaque primer	1 Dipping	Dead Matt	00-05	S Solventborne	100 Opaque primer
W Waterborne	2000	Opaque mid coat	2 Flow Coating	Matt	06-14	W Waterborne	200 Opaque mid coat
P Primer	3000	Opaque top coat	3 Spraying	Semi Matt	15-25	P Primer	300 Opaque top coat
M Mid coat	4000	Sealants	4 Brushing	Semi Gloss	26-49	M Mid coat	400 Sealants
F Top coat	5000	Translucent primer	5 Brushing Machine	Gloss	50-84	F Top coat	500 Translucent primer
H Hardener	6000	Translucent mid coat	6 Vacumat	High Gloss	85-100	H Hardener	600 Translucent mid coat
T Thinner	7000	Translucent top coat	7 Spatula			T Thinner	700 Translucent top coat
V Various	8000	Hardener, thinner, additives	8 Curtain Coater			V Various	800 Hardener, thinner, additives
	9000	Translucent top coat	9 Roller Coater				900 Translucent top coat

\* If a product has more than two application methods, the digits are used for the main two applications.



# RUBBOL® WF 3300

Single pack mid and top coat for external wooden doors



## Excellent protection against weathering, scratches and dirt

External wooden doors - the high-quality showcase for every house. For the best protection of wooden surfaces subject to heavy wear we have developed a single pack mid and top coat: RUBBOL® WF 3300. Thanks to our new formulation, it is now possible to achieve a long lasting finish, with a pristine look and velvety feel more usually found on furniture.

## Features and benefits



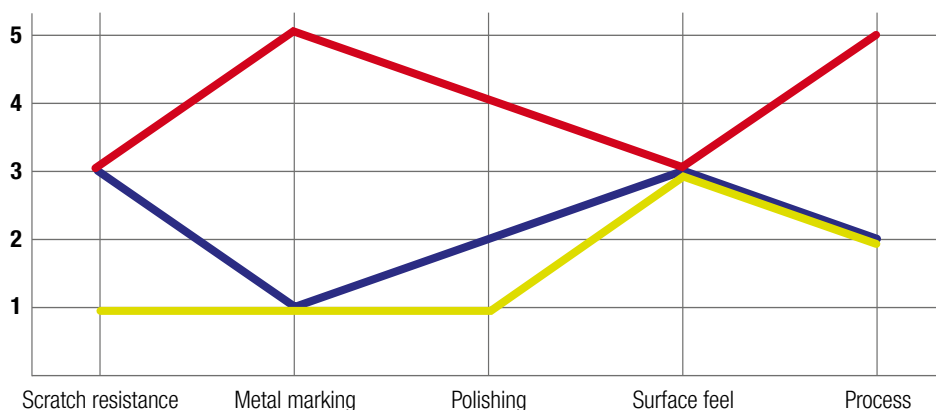
**Furniture-like surface and velvety feel**  
Evenly smooth, with RUBBOL® WF 3300 delivers a surface that is high quality and exceptionally beautiful in both look and feel.



**Outstanding scratch resistance:**  
With RUBBOL® WF 3300, scratches from key rings, belt buckles, rivets and, of course, toy cars, no longer stand a chance.



**Excellent spreading properties**  
During application, RUBBOL® WF 3300 stands out with its perfect spreading properties. This allows a furniture-like surface to be achieved on large surfaces with a recommended wet layer thickness of just two times 150 µm.



Comparable single pack products were extensively compared to RUBBOL® WF 3300.

**RUBBOL® WF 3300**  
**Competitor A**  
**Competitor B**



**1 – bad**  
**5 – perfect**

<b>RUBBOL® WF 3300-03-20</b>		<b>Colour shade</b>	<b>Packsize</b>
<b>Opacity</b>	Opaque	Base B00 neutral (colour shades made from 5051 colour concept, RAL and NCS)	4.5 l / 9 l / 18 l
<b>Delivery method</b>	Waterborne	Base B01 white (colour shades made from 5051 colour concept, RAL and NCS)	4.5 l / 9 l / 18 l
<b>Gloss level</b>	Semi Matt	RAL 9016	5 l / 20 l
<b>Product type</b>	Top Coat		
<b>Application method</b>	Spray Application Airmix / Airless		
<b>Type of binder</b>	Acrylic		
<b>Tintable</b>	Yes		



# RUBBOL® WF 3310

Single pack mid and top coat for exterior wooden elements

## New-generation efficiency with best of class protection

Modern, high-quality wooden window frames add beauty and value to newly built and refurbished homes. RUBBOL® WF 3310 enables both quality and efficiency in window production. Available in semi matt or semi gloss, the easy-to-spray mid and top coat provides long-lasting protection and beautiful surfaces even when applied in exceptionally thin layers. It offers excellent resistance against metal marking, scratches and weather. It is suitable for both hardwood and softwood.

## Features and benefits



### Engineered for efficiency

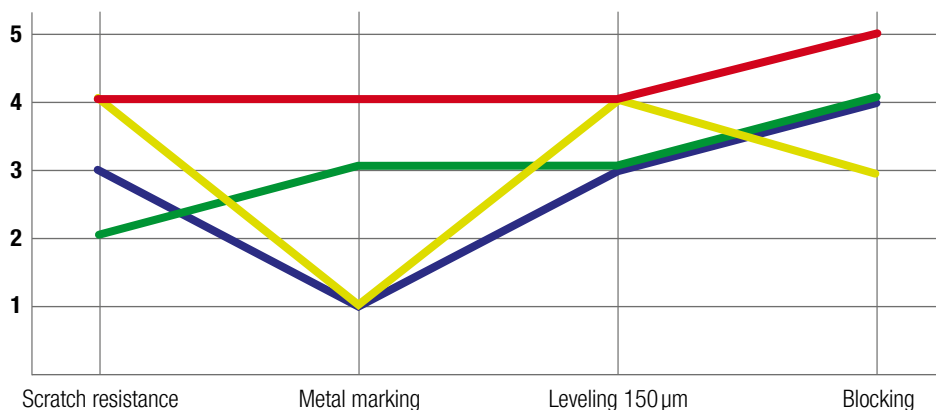
With its good flow, excellent levelling and hiding power, RUBBOL® WF 3310 is engineered to deliver consistent, high-quality finishes and ensure smooth manufacturing processes. It also features outstanding block resistance, so frames can be stacked easily. The coating is suitable for both airless and air-assisted spraying.

### Durability to count on

Backed by extensive testing in the harshest extreme weather environments, RUBBOL® WF 3310 is covered by the Sikkens Wood Coatings warranty system. This means you can confidently promise extended maintenance intervals and enhance the value of your products.

### A great look and feel

Thanks to a new-generation binder, RUBBOL® WF 3310 gives window frames a high-quality finish. Whether semi gloss or semi matt, it adds lasting appeal to wooden joinery and cladding.



Comparable single pack products were extensively compared to RUBBOL® WF 3310-03-25.

RUBBOL® WF 3310-03-25 (red line)  
Competitor A (blue line)  
Competitor B (green line)  
Competitor C (yellow line)

1 – bad  
5 – perfect

<b>RUBBOL® WF 3310-03-25</b>		<b>Colour shade</b> Base B00 neutral (colour shades made from 5051 colour concept, RAL and NCS) Base B01 white (colour shades made from 5051 colour concept, RAL and NCS)	<b>Packsizes</b> 4.5 l / 9 l / 18 l / 1000 l 4.5 l / 9 l / 18 l / 1000 l
<b>Opacity</b>	Opaque		
<b>Delivery method</b>	Waterborne		
<b>Gloss level</b>	Semi Matt		
<b>Product type</b>	Top Coat		
<b>Application method</b>	Spray Application Airmix / Airless		
<b>Type of binder</b>	Acrylic		
<b>Thinner</b>	Water		
<b>Tintable</b>	Yes		
<b>RUBBOL® WF 3310-03-35</b>		<b>Colour shade</b> Base B00 neutral (colour shades made from 5051 colour concept, RAL and NCS) Base B01 white (colour shades made from 5051 colour concept, RAL and NCS) NCS S0502-Y	<b>Packsizes</b> 4.5 l / 9 l / 18 l / 1000 l 4.5 l / 9 l / 18 l / 1000 l 20 l / 120 l / 1000 l
<b>Opacity</b>	Opaque		
<b>Delivery method</b>	Waterborne		
<b>Gloss level</b>	Semi Gloss		
<b>Product type</b>	Top Coat		
<b>Application method</b>	Spray Application Airmix / Airless		
<b>Type of binder</b>	Acrylic		
<b>Thinner</b>	Water		
<b>Tintable</b>	Yes		
<b>RUBBOL® WF 3310-06-25</b>		<b>Colour shade</b> Base B00 neutral (colour shades made from 5051 colour concept, RAL and NCS) Base B01 white (colour shades made from 5051 colour concept, RAL and NCS) RAL 9016	<b>Packsizes</b> 2.25 l / 9 l / 18 l / 96 l / 1000 l 2.25 l / 9 l / 18 l / 96 l / 1000 l 20 l / 120 l
<b>Opacity</b>	Opaque		
<b>Delivery method</b>	Waterborne		
<b>Gloss level</b>	Semi Matt		
<b>Product type</b>	Top Coat - Special Coating System		
<b>Application method</b>	Vacumat, spraying and brushing		
<b>Type of binder</b>	Acrylic		
<b>Thinner</b>	Water		
<b>Tintable</b>	Yes		
<b>RUBBOL® WF 3310-04-25</b>		<b>Colour shade</b> Base B00 neutral (colour shades made from 5051 colour concept, RAL and NCS) Base B01 white (colour shades made from 5051 colour concept, RAL and NCS)	<b>Packsizes</b> 0.9 l / 2.25 l / 10 l 0.9 l / 2.4 l / 9 l
<b>Opacity</b>	Opaque		
<b>Delivery method</b>	Waterborne		
<b>Gloss level</b>	Semi Matt		
<b>Product type</b>	Mounting - Top Coat		
<b>Application method</b>	Brushing		
<b>Type of binder</b>	Acrylic		
<b>Thinner</b>	Water		
<b>Tintable</b>	Yes		
<b>RUBBOL® WF 3310-04-35</b>		<b>Colour shade</b> Base B00 neutral (colour shades made from 5051 colour concept, RAL and NCS) Base B01 white (colour shades made from 5051 colour concept, RAL and NCS)	<b>Packsizes</b> 0.9 l 0.9 l
<b>Opacity</b>	Opaque		
<b>Delivery method</b>	Waterborne		
<b>Gloss level</b>	Semi Gloss		
<b>Product type</b>	Mounting - Top Coat		
<b>Application method</b>	Brushing		
<b>Type of binder</b>	Acrylic		
<b>Thinner</b>	Water		
<b>Tintable</b>	Yes		

# RUBBOL® WF 3301

Single pack mid and top coat for external wooden doors

Thixotropic version of RUBBOL® WF 3300



## Excellent protection against weathering, scratches and dirt

External wooden doors - the high-quality showcase for every house. For the best protection of wooden surfaces subject to heavy wear, we have developed a single pack mid and top coat: RUBBOL® WF 3301.

Thanks to our new formulation, it is now possible to achieve a long lasting finish, with a pristine look and velvety feel more usually found on furniture. RUBBOL® WF 3301 is the thixotropic version of RUBBOL® WF 3300 that allows you to apply thicker layers of 300 micron in just one coat.

RUBBOL® WF 3301-03-20		Colour shade	Packsize
Opacity	Opaque	Base B00 neutral (colour shades made from 5051 colour concept, RAL and NCS)	4.5 l / 9 l / 18 l
Delivery method	Waterborne		4.5 l / 9 l / 18 l
Gloss level	Semi Matt	Base B01 white (colour shades made from 5051 colour concept, RAL and NCS)	4.5 l / 9 l / 18 l
Product type	Top Coat		4.5 l / 9 l / 18 l
Application method	Spray Application Airmix / Airless		
Type of binder	Acrylic		
Tintable	Yes		



# RUBBOL® WF 3311

Single pack mid and top coat for exterior wooden elements

**Thixotropic version of RUBBOL® WF 3310**

## New-generation efficiency with best of class protection

Modern, high-quality wooden window frames add beauty and value to newly built and refurbished homes. RUBBOL® WF 3311 enables both quality and efficiency in window production. Available in semi matt or semi gloss, the easy-to-spray mid and top coat provides long-lasting protection and beautiful surfaces even when applied in exceptionally thin layers.

It offers excellent resistance against metal marking, scratches and weather. It is suitable for both hardwood and softwood. RUBBOL® WF 3311 is the thixotropic version of RUBBOL® WF 3310 that allows you to apply thicker layers of 300 micron in just one coat.

<b>RUBBOL® WF 3311-03-25</b>		<b>Colour shade</b>	<b>Packsizes</b>
<b>Opacity</b>	Opaque	Base B00 neutral (colour shades made from 5051 colour concept, RAL and NCS)	4.5 l / 9 l / 18 l / 54 l / 96 l
<b>Delivery method</b>	Waterborne	Base B01 white (colour shades made from 5051 colour concept, RAL and NCS)	4.5 l / 9 l / 18 l / 54 l / 96 l
<b>Gloss level</b>	Semi Matt	Ral 9010 & 9016	20 l / 60 l / 120 l / 1000 l
<b>Product type</b>	Top Coat		
<b>Application method</b>	Spray Application Airmix / Airless		
<b>Type of binder</b>	Acrylic		
<b>Thinner</b>	Water		
<b>Tintable</b>	Yes		

<b>RUBBOL® WF 3311-03-35</b>		<b>Colour shade</b>	<b>Packsizes</b>
<b>Opacity</b>	Opaque	Base B00 neutral (colour shades made from 5051 colour concept, RAL and NCS)	4.5 l / 9 l / 18 l / 54 l / 96 l
<b>Delivery method</b>	Waterborne	Base B01 white (colour shades made from 5051 colour concept, RAL and NCS)	4.5 l / 9 l / 18 l / 54 l / 96 l
<b>Gloss level</b>	Semi Gloss	Ral 9010	20 l / 60 l / 120 l / 1000 l
<b>Product type</b>	Top Coat		
<b>Application method</b>	Spray Application Airmix / Airless		
<b>Type of binder</b>	Acrylic		
<b>Thinner</b>	Water		
<b>Tintable</b>	Yes		

# Product applications

This section will help you identify where the different products in the RUBBOL® WF 33xx range can be used.

EXTERIOR DOORS	
Spraying	
2 layers (2x max. 150µm wet)	1 layer (1x max. 300µm wet)
<b>semi matt</b>	<b>semi matt</b>
RUBBOL® WF 3300-03-20	RUBBOL® WF 3301-03-20

WINDOWS					
Spraying				Brushing	
2 layers (2x max. 150µm wet)		1 layer (1 x max. 300µm wet)			
<b>semi matt</b>	<b>semi gloss</b>	<b>semi matt</b>	<b>semi gloss</b>	<b>semi matt</b>	<b>semi gloss</b>
RUBBOL® WF 3310-03-25	RUBBOL® WF 3310-03-35	RUBBOL® WF 3311-03-25	RUBBOL® WF 3311-03-35	RUBBOL® WF 3310-04-25	RUBBOL® WF 3310-04-35

CLADDING, PROFILE BOARDS, WINDOWS AND GARDEN UTILITES
Vacumat + Brushing + Spraying
1–2 layers (max. 150µm wet)
<b>semi matt</b>
RUBBOL® WF 3310-06-25

# AkzoNobel Wood Coatings colour system

Our colour system provides you with a complete system: colours for interior and exterior waterborne and solventborne wood coatings.

The AkzoNobel standard collection includes RAL, NCS, Sikkens 4041 and 5051, which allows us to offer a wide range of colours. In addition to this, we can combine these colours to create completely individual tones using the spectrophotometer and our software. Our quality control department checks every batch of the basecoats and colourants to guarantee a very high reproducibility of colours.



**sikkens**  
WOOD COATINGS

*Passion for wood*

## AkzoNobel

[www.akzonobel.com](http://www.akzonobel.com)

AkzoNobel has a passion for paint. We're experts in the proud craft of making paints and coatings, setting the standard in color and protection since 1792. Our world class portfolio of brands – including Dulux, International, Sikkens and Interpon – is trusted by customers around the globe. Headquartered in the Netherlands, we are active in over 150 countries and employ around 34,500 talented people who are passionate about delivering the high-performance products and services our customers expect.

For more information please visit  
[www.akzonobel.com](http://www.akzonobel.com).

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